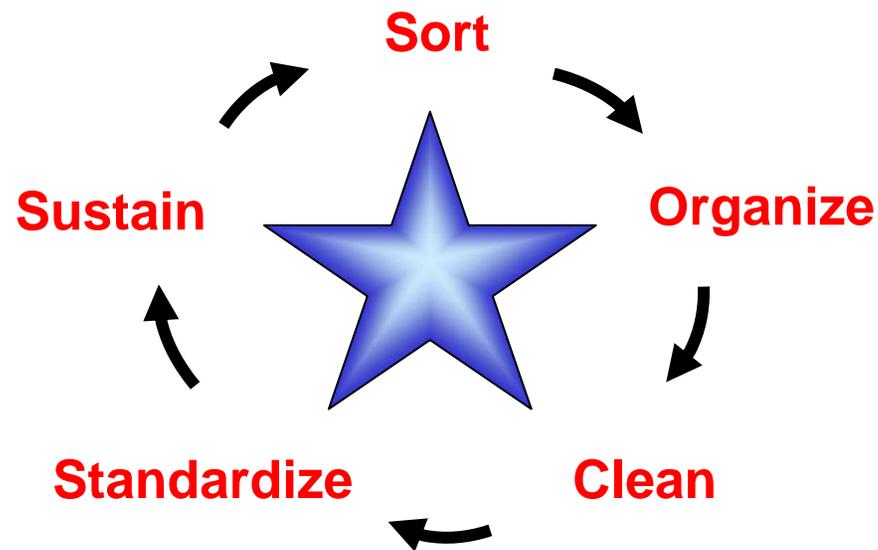


# *Visual Order (5 S) Workshop*

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## *5S Photos*



Fifth Edition

# Die Rack: Before



# Die Rack: After



# Lighting: Before



# Lighting: Before



**Lighting: After**



# Layout: Before



# Layout: After



**After 5S**



# Visual Order



# Initial State



# After Red Tagging



# After Sorting, Cleaning & Organization



**What's Missing?**



# Original State



After 5S



After 5S



# Original State



After 5S



# Original State



**After 5S**



# Visual Aids



# What's Missing?



# Original State



# Original State



**After 5S**



After 5S



**What's missing**



# What's Missing?



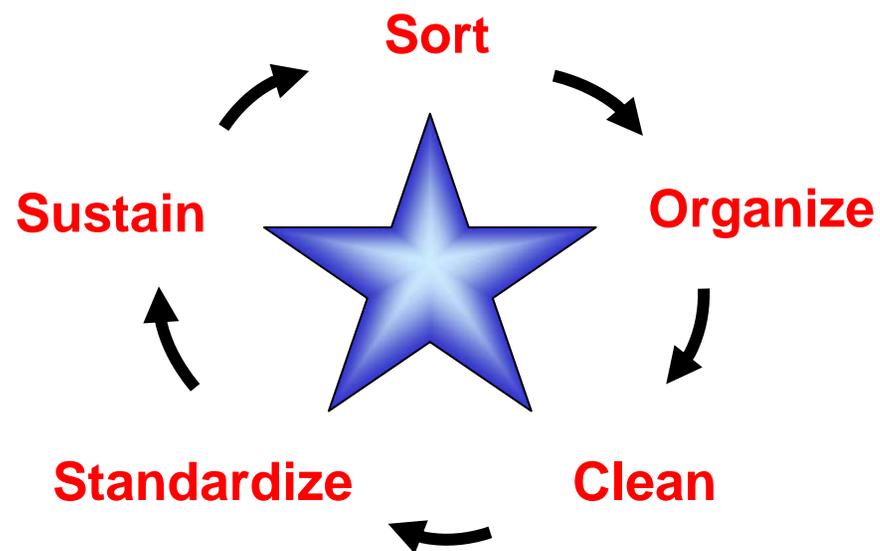
What's Missing?



# *Visual Order (5 S)*

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## *5S Case Study*



# 5S Case Study

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1. We began our 5S project with a good old fashion cleaning.



2. We scrubbed, primed, and repainted with a high traction gloss paint.



# 5S Case Study

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3. Area 1 before.



4. Area 1 after.



# 5S Case Study

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5. Area 1 before.



6. Area 1 during clean-up.



# 5S Case Study

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7. Area 2 before.



8. Area 2 after.



# 5S Case Study

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9. Area 3 before.



10. Area 3 during clean-up.



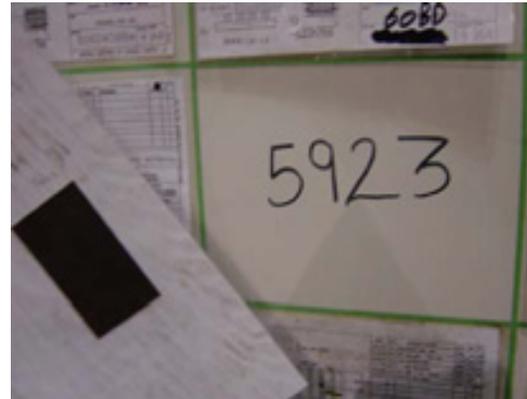
## 5S Case Study

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11. The old, dirty, cork-board was replaced with a magnetic white board to hold customer drawings.



12. A magnet was laminated in the drawing for easy access. The lamination also prevents rips and tears and contamination.



# 5S Case Study

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12. Once the initial cleaning blitz was complete we designated storage locations for all required equipment.



13. Equipment and tooling not frequently used was stored further from point of use leaving only the essentials.



# 5S Case Study

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14. Racking and labeling was used whenever possible to maintain organization.



15. Items previously stored on the floor were either thrown out or additional storage was constructed.



# 5S Case Study

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16. Various methods of organization were utilized including air hose reels.



17. Shadow boards.



# 5S Case Study

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18. This project also included many tools to maintain this new system. From auditing and continuous improvement...



19. To waste reduction and recycling.



# 5S Case Study

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20. From the first "S" to the last, SatiStar planned, coached and trained this client to achieve breakthrough improvement in the applicable areas and trained the client to sustain this improvement!