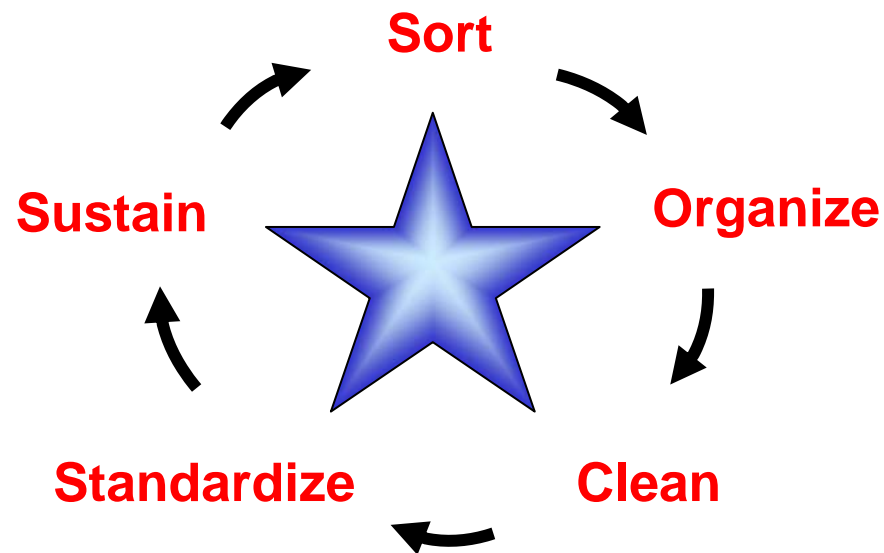


Visual Order (5 S) Workshop

5S Photos



Fifth Edition

Die Rack: Before



Die Rack: After



Lighting: Before



Lighting: Before



Lighting: After



Layout: Before



Layout: After



After 5S



Visual Order



Initial State



After Red Tagging



After Sorting, Cleaning & Organization



What's Missing?



Original State



After 5S



After 5S



Original State



After 5S



Original State



After 5S



Visual Aids



What's Missing?



Original State



Original State



After 5S



After 5S



What's missing



What's Missing?

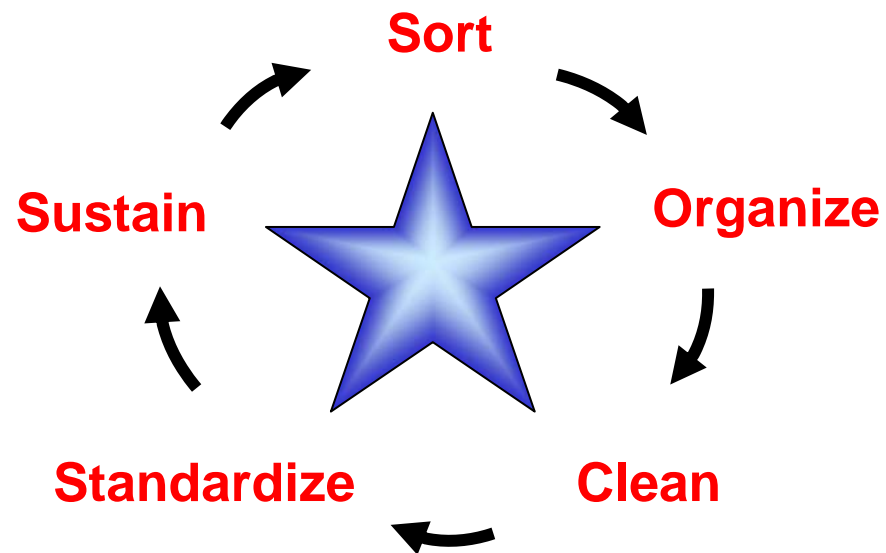


What's Missing?



Visual Order (5 S)

5S Case Study



5S Case Study

1. We began our 5S project with a good old fashion cleaning.



2. We scrubbed, primed, and repainted with a high traction gloss paint.



5S Case Study

3. Area 1 before.



4. Area 1 after.



5S Case Study

5. Area 1 before.



6. Area 1 during clean-up.



5S Case Study

7. Area 2 before.



8. Area 2 after.



5S Case Study

9. Area 3 before.



10. Area 3 during clean-up.

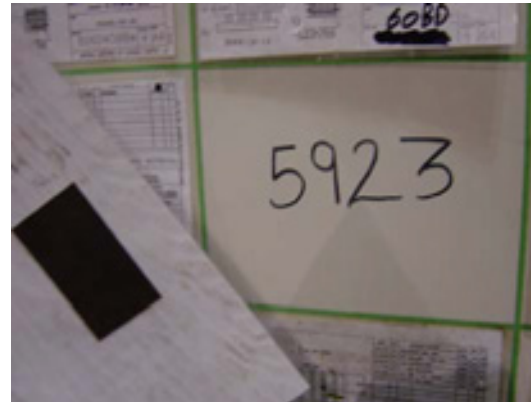


5S Case Study

11. The old, dirty, cork-board was replaced with a magnetic white board to hold customer drawings.



12. A magnet was laminated in the drawing for easy access. The lamination also prevents rips and tears and contamination.



5S Case Study

12. Once the initial cleaning blitz was complete we designated storage locations for all required equipment.



13. Equipment and tooling not frequently used was stored further from point of use leaving only the essentials.



5S Case Study

14. Racking and labeling was used whenever possible to maintain organization.



15. Items previously stored on the floor were either thrown out or additional storage was constructed.



5S Case Study

16. Various methods of organization were utilized including air hose reels.



17. Shadow boards.



5S Case Study

18. This project also included may tools to maintain this new system. From auditing and continuous improvement...



19. To waste reduction and recycling.



5S Case Study

20. From the first "S" to the last, SatiStar planned, coached and trained this client to achieve breakthrough improvement in the applicable areas and trained the client to sustain this improvement!